

CS, CS-R, FK

Submersible motors



The Calpeda 4", 6", 8" and 10" submersible motors are built using advanced technology and components of superior quality that they ensure good mechanical strength and excellent electrical reliability.

The good performances are guaranteed thanks to strict tests of all the different components during the various production phases.

Rewindable motor CS, CS-R series

The **CS-R** 6/8/10" motors are in a water bath with the wire being coated with polyvinyl chloride, while the **CS** 4" motors have a special food grade dielectric fluid that gives a better lubricant effect, increasing the life of all moving parts and the copper wires.

The special design of all our motors allows easy access to the various components, simplifying maintenance and repair.

All the **CS, CS-R** motors can be rewound and they are NEMA STANDARD.

CS, CS-R: Standard construction.

I-CS, I-CS-R: AISI 316 construction.

Encapsulated motor FK series

The **FK** motors, manufactured to ISO 9001 standards feature an hermetically sealed stator, where the self healing stator resin prevents motor burn out.

They are designed for high electrical efficiency, low cost, and non contaminating water-filled design.

Water lubricated thrust and radial bearings allow a maintenance free operation. A special diaphragm ensures pressure compensation inside the motor.

For facilitating the connection, removable "Water Bloc" lead connector is used and for increasing the performance in sand the FK 6/8" have a sand fighter with SiC-Mechanical Seal.

FK: Standard construction.

I-FK: AISI 316 construction.

kW	4" 1 ~		4" 3 ~			6" 3 ~				8" 3 ~				10" 3 ~		kW
	CS	FK	CS	FK	I-FK 316	CS-R	I-CS-R 316	FK	I-FK 316	CS-R	I-CS-R 316	FK	I-FK 316	CS	I-CS 316	
0,37	●	●	●	●	●											0,37
0,55	●	●	●	●	●											0,55
0,75	●	●	●	●	●											0,75
1,1	●	●	●	●	●											1,1
1,5	●	●	●	●	●											1,5
2,2	●	●	●	●	●											2,2
3			●	●	●											3
4			●	●	●	●	●	●	●							4
5,5			●	●	●	●	●	●	●							5,5
7,5				●	●	●	●	●	●							7,5
9,2						●	●	●	●							9,2
11						●	●	●	●							11
13						●	●	●	●							13
15						●	●	●	●							15
18,5						●	●	●	●							18,5
22						●	●	●	●							22
26						●	●	●	●							26
30						●	●	●	●	●	●	●	●			30
37						●	●	●	●	●	●	●	●			37
45						●	●	●	●	●	●	●	●			45
51										●	●					51
55										●	●	●	●			55
59										●	●					59
66										●	●	●	●			66
75										●	●	●	●			75
85														●	●	85
92										●	●	●	●			92
110												●	●	●	●	110
130												●	●	●	●	130
150												●	●	●	●	150
185														●	●	185

● Rewindable motor CS, CS-R series

● Encapsulated motor FK series

Rewindable motor CS, CS-R series

Operating conditions

Motor	P2	Max. Liquid temperature	Cooling minimum flow velocity	Max. starts per hour
4CS	all types	35 °C	0,08 m/s	20
6CS-R	4÷11 kW	30 °C	0,1 m/s	15
	13÷15 kW	30 °C	0,2 m/s	15
	18,5 kW	25 °C	0,2 m/s	15
	22÷30 kW	25 °C	0,2 m/s	13
	37 kW	40 °C	0,1 m/s	13
8CS-R	45 kW	40 °C	0,3 m/s	6
	30÷45 kW	25 °C	0,3 m/s	10
	51÷75 kW	25 °C	0,3 m/s	8
10CS	92 kW	25 °C	0,3 m/s	6
	all types	25 °C	0,50 m/s	10

Continuous duty.

Operation data

2-pole induction motor, 50 Hz (n ≈ 2900 rpm).

Sized for connection to the pumps according to NEMA Standards.

Standard voltages:

- single-phase 230 V - up to 2,2 kW for 4" motors.
- three-phase 230 V; (5,5 kW excluded) 400 V for 4" motors.
- three-phase 400 V; 400/690 V for 6-8-10" motors.

Voltage tolerance : +6% / -10%.

In order to limit both current and torque at each starting, for rated motor powers equal to or higher than 7.5kW, one of the following types of starting is necessary: star/delta, soft starter, stator impedance or autotransformer. Insulation class F for 4" motors, class E for 6-8" motors, PVC coated wire for 10" motors.

Motor suitable operation with frequency converter (4" single-phase excluded). Protection IP 68.

Cable

Motor 230V - 50Hz - 1~	Section	Length
4CS 0,37 ÷ 2,2 kW	3x2 + 1G2 mm ²	2 m
Motor 400V - 50Hz - 3 ~	Section	Length
4CS 0,37 ÷ 1,5 kW	3x2 + 1G2 mm ²	2 m
4CS 2,2 ÷ 5,5 kW	3x2 + 1G2 mm ²	3 m
6CS-R 4 ÷ 11 kW	3 x (1x2,5) mm ²	3,5 m
6CS-R 13 ÷ 22 kW	3 x (1x4) mm ²	3,5 m
6CS-R 26 - 30 kW	3 x (1x6) mm ²	3,5 m
6CS-R 37 - 45 kW	3 x (1x10) mm ²	3,5 m
8CS-R 30 ÷ 45 kW	3 x (1x16) mm ²	4 m
8CS-R 51 - 92 kW	3 x (1x25) mm ²	4 m
10CS 85 kW	4G25 mm ²	6 m
10CS 110-130 kW	4G35 mm ²	6 m

Motor 400/690V - 50Hz - 3 ~ Y/Δ	Section	Length
10CS 150 kW	3x25 + 4G25 mm ²	6 m
10CS 185 kW	3x35 + 4G35 mm ²	6 m

Materials

Components	4"	
External frame	Cr-Ni steel AISI 304	
Motor flange	Cr-Ni-Mo steel AISI 316L	
Shaft end	Cr-Ni-Mo steel AISI 316	
Thrust bearing	Oil wetted	
Components	6", 8", 10" standard	6", 8", 10" AISI 316
External frame	AISI 304 (AISI 316Ti for 10")	Cr-Ni-Mo steel AISI 316
Motor flange	Cast iron GJL 200 EN 1561	Cr-Ni-Mo steel AISI 316
Shaft end	Cr-Ni steel AISI 431 (AISI 329 for 10")	AISI 316 (AISI 630 from 30 to 93kW) (AISI 429 for 10")
Thrust bearing	Oscillating pads	Oscillating pads
Bushings	Graphite (Bronze for 8")	Graphite (Bronze for 8")

Special features on request

- Other voltage.
- Frequency 60 Hz.
- Higher liquid temperature.

Encapsulated motor FK series

Operating conditions

Motor	Max. Liquid temperature	Cooling minimum flow velocity	Max. starts per hour
4FK	30 °C	0,08 m/s	20
6FK	30 °C for 4 ÷ 30 kW 50 °C for 37 ÷ 45 kW	0,16 m/s	20
8FK	30 °C	0,16 m/s	20

Continuous duty.

Operation data

2-pole induction motor, 50 Hz (n ≈ 2900 rpm).

Sized for connection to the pumps according to NEMA Standards.

Standard voltages:

- single-phase 230 V - up to 2,2 kW for 4" motors.
- three-phase 230 V; 400 V for 4" motors.
- three-phase 400 V; 400/690 V for 6-8" motors.

Voltage tolerance : +6% / -10%.

In order to limit both current and torque at each starting, for rated motor powers equal to or higher than 7.5kW, one of the following types of starting is necessary: star/delta, soft starter, stator impedance or autotransformer.

Insulation class B for 4" motors, class F for 6"-8" motors.

Protection IP 68.

Motor suitable operation with frequency converter.

Cable

Motor 230V - 50Hz - 1~	Section	Length
4FK 0,37 ÷ 2,2 kW	3x1,5 + 1G1,5 mm ²	1,5 m
Motor 400V - 50Hz - 3 ~	Section	Length
4FK 0,37 ÷ 1,5 kW	3x1,5 + 1G1,5 mm ²	1,5 m
4FK 2,2 ÷ 5,5 kW	3x1,5 + 1G1,5 mm ²	2,5 m
6FK 4 ÷ 22 kW	4 G 4 mm ²	4 m
6FK 30 - 45 kW	3x8,4 + 1G8,4 mm ²	4 m
8FK 30 ÷ 45 kW	3x8,4 + 1G8,4 mm ²	8 m
8FK 55 ÷ 93 kW	3 x (1x16) mm ²	8 m
8FK 110 ÷ 150 kW	3 x (1x35) mm ²	8 m

Materials

Components	4" standard	4" AISI 316
External frame	Cr-Ni steel AISI 304	Cr-Ni-Mo steel AISI 316Ti
Motor flange	Cr-Ni steel AISI 304	Cr-Ni-Mo steel AISI 316L
Shaft end	Cr-Ni steel AISI 303	Cr-Ni-Mo steel AISI 329
Thrust bearing	Oscillating pads	Oscillating pads
Components	6", 8" standard	6", 8" AISI 316
External frame	Cr-Ni steel AISI 304	Cr-Ni-Mo steel AISI 316 Ti
Supports	Cast iron GJL 200 EN 1561	Cr-Ni-Mo steel AISI 316
Shaft end	Cr-Ni steel AISI 304 (AISI 303 for 8")	Cr-Ni-Mo steel AISI 316 (AISI 630 for 8")
Thrust bearing	Oscillating pads	Oscillating pads

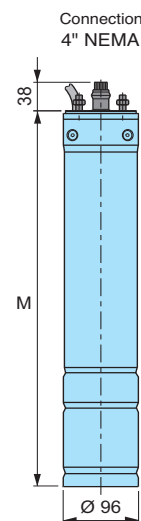
Special features on request

- Other voltage.
- Frequency 60 Hz.
- Higher liquid temperature.

Performance, dimensions and weights

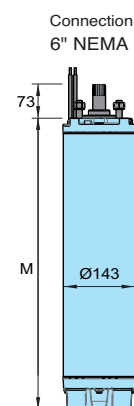
4"CS - 1 ~

Type	PN		IN 230 V A	Power factor cos φ			Efficiency η %			R.P.M.	Direct start		Capacitor 450 Vc μF	Axial thrust N	M mm	Weight kg
	kW	HP		4/4	3/4	2/4	4/4	3/4	2/4		I _A IN	C _A CN				
4CS 0,37M	0,37	0,5	3.2	0.96	0.93	0.85	53	46	29	≈ 2850	3.8	0.78	16	1500	327	7,6
4CS 0,55M	0,55	0,75	4.0	0.99	0.97	0.89	62	54	35		4.6	0.80	25		362	9,4
4CS 0,75M	0,75	1	5.6	0.98	0.99	0.99	62	55	36		4.2	0.81	35		402	10,7
4CS 1,1M	1,1	1,5	8.4	0.97	0.93	0.83	61	55	36		4.2	0.81	40		447	12,4
4CS 1,5M	1,5	2	11.2	0.99	0.97	0.89	64	59	39		3.9	0.75	60		467	13,5
4CS 2,2M	2,2	3	14.7	0.96	0.93	0.80	67	64	44		4.2	0.51	70		517	15,7



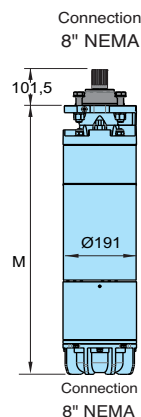
4"CS - 3 ~

Type	PN		IN 400 V A	Power factor cos φ			Efficiency η %			R.P.M.	Direct start		Axial thrust N	M mm	Weight kg
	kW	HP		4/4	3/4	2/4	4/4	3/4	2/4		I _A IN	C _A CN			
4CS 0,37T	0,37	0,5	1.2	0.72	0.64	0.47	63	58	44	≈ 2850	5.6	4.2	1500	327	7,7
4CS 0,55T	0,55	0,75	1.5	0.79	0.71	0.53	68	66	52		6.1	4.10		347	8,7
4CS 0,75T	0,75	1	2.0	0.77	0.69	0.48	74	71	58		5.7	4.02		362	9,9
4CS 1,1T	1,1	1,5	2.9	0.78	0.69	0.48	75	73	60		5.7	3.95		402	10,8
4CS 1,5T	1,5	2	4.2	0.73	0.64	0.44	72	70	55		5.9	4.58		447	12,6
4CS 2,2T	2,2	3	5.5	0.81	0.71	0.47	72	73	62		4.9	2.2		402	11,7
4CS 3T	3	4	7.4	0.81	0.72	0.56	73,5	73,5	69		5,7	2,16	4500	481	14,9
4CS 4T	4	5,5	9,4	0,82	0,74	0,60	74,5	75	71		6,3	2,19		546	18,2
4CS 5,5T	5,5	7,5	13	0,81	0,72	0,57	76	76	71		7,8	3,44		646	23



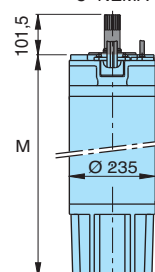
6"CS-R, I-6"CS-R

Type		PN		IN 400 V A	Power factor cos φ		Efficiency η %		R.P.M.	Direct start		Axial thrust N	M mm	Weigh kg
Standard	AISI 316	kW	HP		4/4	3/4	4/4	3/4		I _A IN	C _A CN			
6CS-R 4	I-6CS-R 4	4	5,5	11	0,80	0,70	70	68	2825	3	1,5	30000	530	30,5
6CS-R 5,5	I-6CS-R 5,5	5,5	7,5	14,5	0,81	0,72	72	72	2815	3,2	1,5	30000	550	33
6CS-R 7,5	I-6CS-R 7,5	7,5	10	18,5	0,80	0,72	76	76	2830	4,1	2	30000	595	38
6CS-R 9,2	I-6CS-R 9,2	9,2	12,5	22	0,80	0,71	78	78	2840	4	1,7	30000	640	41,7
6CS-R 11	I-6CS-R 11	11	15	26	0,83	0,76	78	79	2835	5,2	2,5	30000	670	44,4
6CS-R 13	I-6CS-R 13	13	17,5	31	0,80	0,69	79	78	2840	5	2,6	30000	700	47,7
6CS-R 15	I-6CS-R 15	15	20	35	0,80	0,72	81	81	2855	5	1,95	30000	715	52
6CS-R 18,5	I-6CS-R 18,5	18,5	25	42	0,82	0,74	81	82	2840	5,4	2,5	30000	750	56
6CS-R 22	I-6CS-R 22	22	30	49,5	0,83	0,76	81	83	2820	4,5	1,7	30000	790	59,8
6CS-R 26	I-6CS-R 26	26	35	57,5	0,82	0,74	83	84	2850	5,3	2	30000	875	70
6CS-R 30	I-6CS-R 30	30	40	64,6	0,80	0,74	85	87	2845	5,3	2	30000	1025	85,7
6CS-R 37	I-6CS-R 37	37	50	82,5	0,80	0,72	86	87	2870	6	2,4	30000	1227	111
6CS-R 45	I-6CS-R 45	45	60	98,9	0,80	0,73	85	85	2860	5,1	2	30000	1287	119



8"CS-R, I-8"CS-R

Type		PN		IN 400 V A	Power factor cos φ		Efficiency η %		R.P.M.	Direct start		Axial thrust N	M mm	Weight kg
Standard	AISI 316	kW	HP		4/4	3/4	4/4	3/4		I _A IN	C _A CN			
8CS-R 30	I-8CS-R 30	30	40	63	0,85	0,82	83	84	2900	5,5	1,8	60000	1039	143
8CS-R 37	I-8CS-R 37	37	50	81,5	0,82	0,77	85	86	2905	5,9	1,8	60000	1094	155
8CS-R 45	I-8CS-R 45	45	60	91	0,84	0,79	86	86	2905	5,85	1,9	60000	1174	171,5
8CS-R 51	I-8CS-R 51	51	70	104	0,84	0,81	86	87	2905	6	1,9	60000	1269	192
8CS-R 59	I-8CS-R 59	59	80	119	0,84	0,81	87	87	2910	6,2	2	60000	1374	210
8CS-R 66	I-8CS-R 66	66	90	133	0,83	0,81	88	88	2905	6,1	2	60000	1409	219
8CS-R 75	I-8CS-R 75	75	100	147	0,85	0,83	88	88	2895	5,9	2	60000	1479	234,5
8CS-R 92	I-8CS-R 92	92	125	181	0,84	0,81	88	88	2905	6,3	2,1	60000	1664	264,5



10"CS, I-10"CS

Type		PN		IN 400 V A	Power factor cos φ			Efficiency η %			R.P.M.	Direct start		Axial thrust N	M mm	Weight kg
Standard	AISI 316	kW	HP		4/4	3/4	2/4	4/4	3/4	2/4		I _A IN	C _A CN			
10CS 85	I-10CS 85	85	115	174	0,85	0,81	0,72	85	85	83	≈ 2900	4,7	1,1	60000	1419	280
10CS 110	I-10CS 110	110	150	232	0,82	0,76	0,65	86	86	84		5	1,3		1529	315
10CS 130	I-10CS 130	130	175	256	0,86	0,82	0,74	88	88	87		5,3	1,3		1656	362
10CS 150	I-10CS 150	150	200	298	0,85	0,81	0,73	87	88	86		5,3	1,3		1769	413
10CS 185	I-10CS 185	185	250	384	0,81	0,75	0,64	88	88	86		5,6	1,7		1919	449

PN Rated power output

IN Rated current

$\frac{I_A}{I_N}$ Starting current / Nominal current

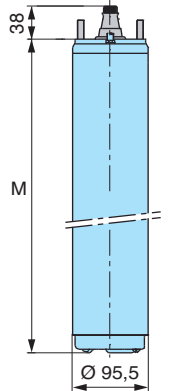
$\frac{C_A}{C_N}$ Starting torque/Nominal torque

Performance, dimensions and weights

4FK - 1 ~

Type	PN		IN 230 V A	Power factor cos φ			Efficiency η %			R.P.M.	Direct start		Capac. 450 Vc μF	Axial thrust N	M mm	Weight kg
	kW	HP		4/4	3/4	2/4	4/4	3/4	2/4		I _A IN	C _A CN				
4FK 0,37M	0,37	0,5	3,3	0,91	0,85	0,78	54	46	35	2860	3,8	0,94	16	3000	228	8
4FK 0,55M	0,55	0,75	4,3	0,94	0,91	0,86	63	57	45	2850	4,1	0,86	20		253	9,2
4FK 0,75M	0,75	1	5,7	0,98	0,96	0,92	59	52	41	2845	4	1	35		282	10,4
4FK 1,1M	1,1	1,5	8,4	0,92	0,86	0,77	63	56	43	2845	4	0,84	40		307	11,8
4FK 1,5M	1,5	2	10,7	0,95	0,90	0,82	66	59	48	2830	3,9	0,76	50	4000	339	12,9
4FK 2,2M	2,2	3	14,7	0,97	0,93	0,86	68	62	51	2840	4,2	0,74	70		437	17,3

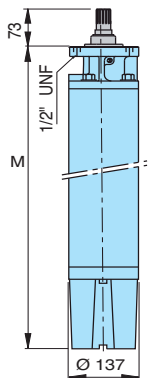
Connection
4" NEMA



I-4FK, 4FK - 3 ~

Type	PN		IN 400 V A	Power factor cos φ			Efficiency η %			R.P.M.	Direct start		Axial thrust N	M mm	Weight kg
	kW	HP		4/4	3/4	2/4	4/4	3/4	2/4		I _A IN	C _A CN			
I-4FK, 4FK 0,37T	0,37	0,5	1,1	0,74	0,66	0,55	66	63	54	2855	4,92	2,5	3000	214	7,2
I-4FK, 4FK 0,55T	0,55	0,75	1,6	0,74	0,65	0,53	68	63	55	2845	4,63	2,31		228	7,7
I-4FK, 4FK 0,75T	0,75	1	2	0,77	0,68	0,55	70	68	61	2865	3,5	2,69		248	8,7
I-4FK, 4FK 1,1T	1,1	1,5	2,8	0,78	0,69	0,57	74	72	66	2850	5,71	3,09		283	10,2
I-4FK, 4FK 1,5T	1,5	2	3,9	0,78	0,68	0,55	73	71	65	2855	5,31	2,82		307	11,2
I-4FK, 4FK 2,2T	2,2	3	5,5	0,77	0,66	0,52	75	74	69	2845	5,42	2,99		339	12,6
I-4FK, 4FK 3T	3	4	7,5	0,77	0,67	0,53	76	76	70	2845	5,6	3,17	6500	394	15
I-4FK, 4FK 3,7T	3,7	5	9	0,78	0,69	0,54	78	77	73	2840	5,81	3,32		520	19,1
I-4FK, 4FK 4T	4	5,5	9,9	0,77	0,67	0,52	78	77	72	2840	5,76	3,28		543	20
I-4FK, 4FK 5,5T	5,5	7,5	12,6	0,81	0,73	0,59	79	79	75	2865	6,13	3,09		653	26,6
I-4FK, 4FK 7,5T	7,5	10	17,1	0,81	0,72	0,58	79	79	75	2855	5,81	2,91		731	30,6

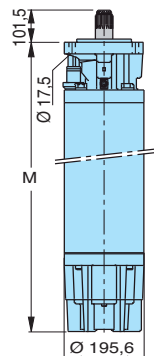
Connection
6" NEMA



I-6FK, 6FK - 3 ~

Type	PN		IN 400 V A	Power factor cos φ			Efficiency η %			R.P.M.	Direct start		Axial thrust N	M mm	Weight kg
	kW	HP		4/4	3/4	2/4	4/4	3/4	2/4		I _A IN	C _A CN			
I-6FK, 6FK 4	4	5,5	9,3	0,82	0,74	0,62	78	77	74	2860	4,6	1,5	15500	581	37,5
I-6FK, 6FK 5,5	5,5	7,5	12,5	0,82	0,75	0,63	79	78	74	2870	5,1	1,9		615	41,1
I-6FK, 6FK 7,5	7,5	10	16	0,86	0,81	0,70	79	78	75	2860	5,2	1,9		646	45,2
I-6FK, 6FK 9,2	9,2	12,5	20,7	0,80	0,72	0,58	81	81	78	2870	5,4	2,2		679	47,5
I-6FK, 6FK 11	11	15	23,3	0,85	0,79	0,68	81	81	78	2860	5,5	2,1		711	50,9
I-6FK, 6FK 15	15	20	31,3	0,85	0,80	0,70	81	81	79	2860	5,4	2,1		776	56,7
I-6FK, 6FK 18,5	18,5	25	38,5	0,85	0,79	0,68	82	82	80	2850	6	2,5		842	63,3
I-6FK, 6FK 22	22	30	45,3	0,86	0,81	0,71	83	83	81	2860	5,9	2,4		907	69,3
I-6FK, 6FK 30	30	40	63,5	0,84	0,79	0,67	83	83	80	2860	6,2	2,6	27500	1037	83,9
I-6FK, 6FK 37	37	50	79	0,85	0,80	0,70	81	81	78	2875	5,2	2,3		1421	138
I-6FK, 6FK 45	45	60	95,2	0,84	0,80	0,70	82	82	80	2875	5,3	2,2		1574	152

Connection
8" NEMA



I-8FK, 8FK - 3 ~

Type	PN		IN 400 V A	Power factor cos φ			Efficiency η %			R.P.M.	Direct start		Axial thrust N	M mm	Weight kg
	kW	HP		4/4	3/4	2/4	4/4	3/4	2/4		I _A IN	C _A CN			
I-8FK, 8FK 30	30	40	61	0,84	0,78	0,68	86	86	83	2900	6,85	2,6	45000	909	116
I-8FK, 8FK 37	37	50	74	0,86	0,81	0,71	87	87	84	2920	7,2	2,4		986	131
I-8FK, 8FK 45	45	60	89	0,85	0,81	0,71	87	87	85	2920	7,25	2,7		1062	145
I-8FK, 8FK 55	55	75	108	0,87	0,82	0,72	88	87	85	2920	8	3,1		1204	175
I-8FK, 8FK 75	75	100	145	0,87	0,82	0,72	87	87	85	2925	8	2,3		1395	213
I-8FK, 8FK 92	92	125	190	0,83	0,78	0,68	87	86	84	2930	7	1,9		1747	291
I-8FK, 8FK 110	110	150	222	0,84	0,80	0,70	88	87	85	2930	7,2	2,1		1976	334
I-8FK, 8FK 130	130	175	252	0,87	0,84	0,79	88	87	86	2920	6,9	2,2		2179	380
I-8FK, 8FK 150	150	200	284	0,88	0,86	0,79	88	88	86	2920	6,54	2,1		2408	429

PN Rated power output

IN Rated current

I_A Starting current / Nominal current

C_A Starting torque/Nominal torque

Maximum length of electric cables

IN A	230 Volt - 50 Hz - 1 ~				
	1 four-wires cable 4 xmm ²				
	1,5	2,5	4	6	10
	cables max m				
2	142	235			
4	71	118	189		
6	47	78	126	189	
8	35	59	94	142	231
10	28	47	76	113	185
12	24	39	63	95	154
14	20	34	54	81	132
16	18	29	47	71	115
18		26	42	63	103
20		24	38	57	92
25			30	45	74
30			25	38	62

Voltage drop 3%.
Maximum ambient temperature + 30 °C.

Direct-starting

IN A	230 Volt - 50 Hz - 3 ~													
	1 four-wires cable 4 xmm²								4 cables 1 xmm²					
	1,5	2,5	4	6	10	16	25	35	50	70	95	120	150	
	cables max m													
2	164	272												
4	82	136	218											
6	55	91	145	218										
8	41	68	109	164	267									
10	33	54	87	131	213									
12	27	45	73	109	178									
14	23	39	62	94	152	239								
16	20	34	55	82	133	209								
18		30	48	73	118	186								
20		27	44	65	107	167	257							
25			35	52	85	134	206							
30			29	44	71	111	171	233						
35				37	61	95	147	200						
40				33	53	83	129	175	227					
45					47	74	114	155	202					
50					43	67	103	140	181	249				
60						56	86	116	151	207				
70						48	73	100	130	178	230			
80							64	87	113	155	201	241		
90							57	78	101	138	179	214		
100							51	70	91	124	161	193	224	
110								64	82	113	146	175	203	
120								58	76	104	134	161	186	
130									70	96	124	148	172	
140									65	89	115	138	160	
150									60	83	107	128	149	
160									57	78	101	120	140	
170									53	73	95	113	132	
180									50	69	89	107	124	
190									48	65	85	101	118	
200									45	62	81	96	112	
220										57	73	88	102	
240										52	67	80	93	
260											62	74	86	
280											58	69	80	
300											54	64	75	

IN A	400 Volt - 50 Hz - 3 ~																	
	1 four-wires cable 4 xmm ²									4 cables 1 xmm ²								
	1,5	2,5	4	6	10	16	25	35	50	70	95	120	150	185	240			
	cables max m																	
2	285	473																
4	143	236	379															
6	95	158	253															
8	71	118	190	285														
10	57	95	152	228														
12	48	79	126	190	309													
14	41	68	108	163	265													
16	36	59	95	142	232													
18		53	84	127	206	323												
20		47	76	114	185	290												
25			61	91	148	232	358											
30			51	76	124	194	298											
35				65	106	166	256	347										
40				57	93	145	224	304										
45					82	129	199	270										
50					74	116	179	243	316									
60						97	149	203	263									
70							83	128	174	225	309							
80								112	152	197	270							
90								99	135	175	240	311						
100								89	122	158	216	280						
110									110	143	197	255	305					
120									101	132	180	233	279					
130										121	166	216	258	299				
140											113	155	200	239	278			
150											105	144	187	223	259	302		
160											99	135	175	209	243	283		
170											93	127	165	197	229	267		
180											88	120	156	186	216	252	297	
190											83	114	147	176	205	239	281	
200											79	108	140	168	195	227	267	
220												98	127	152	177	206	243	
240												90	117	140	162	189	223	
260													108	129	150	174	206	
280														100	120	139	162	191
300														93	112	130	151	178

Maximum length of electric cables

Star-delta starting

IN A	230 Volt - 50 Hz - 3 ~ Y/Δ													
	2 four-wires cables 4 Gmm²								7 cables 1 xmm²					
	1,5	2,5	4	6	10	16	25	35	50	70	95	120	150	
	cables max m													
30	19	31	50	76	123	193								
35		27	43	65	105	165								
40		24	38	57	92	144								
45		21	34	50	82	128	198							
50			30	45	74	116	178							
60				38	62	96	148	201						
70				32	53	83	127	173	224					
80					46	72	111	151	196					
90					41	64	99	134	174					
100						58	89	121	157	215				
110						53	81	110	143	196				
120						48	74	101	131	179				
130						44	68	93	121	166	214			
140							64	86	112	154	199			
150							59	81	105	143	186			
160							56	76	98	134	174	208		
170							52	71	92	127	164	196		
180								67	87	120	155	185		
190								64	83	113	147	175	204	
200									78	108	139	167	194	
220										98	127	152	176	
240										90	116	139	161	
260										83	107	128	149	
280										77	100	119	138	
300										72	93	111	129	

IN A	400 Volt - 50 Hz - 3 ~ Y/Δ													
	2 four-wires cables 4 Gmm²								7 cables 1 xmm²					
	1,5	2,5	4	6	10	16	25	35	50	70	95	120	150	
	cables max m													
30	33	55	88	131	214	335								
35		47	75	113	183	287								
40		41	66	99	160	251								
45			58	88	143	223	344							
50			53	79	128	201	310							
60				66	107	167	258	350						
70				56	92	144	221	300						
80					80	126	193	263	341					
90					71	112	172	234	303					
100					64	100	155	210	273	374				
110					58	91	141	191	248	340				
120						84	129	175	228	312				
130						77	119	162	210	288	373			
140							111	150	195	267	346			
150							103	140	182	249	323			
160							97	131	171	234	303	362		
170								124	161	220	285	341		
180								117	152	208	269	322		
190								111	144	197	255	305	354	
200									137	187	242	290	337	
220										170	220	264	306	
240										156	202	242	280	
260											186	223	259	
280											173	207	240	
300											162	193	224	

- Against short-circuits and overloads to the electric pumps system we advise to follow the usually applied normative.
- To avoid a possible dry working of the electric pump in is better to install a level control.
- In order to avoid overheatings, tension drops above 3%, we advise to use suitable starting motors systems.
- All the cable wave to respect the usually applied normative and to present excellent insulation characteristics.

The tables show the maximum length of the cable depending on the current absorbed by the motor and the cross section area of the cable, at different voltages. The maximum voltage drop equal to 3%, cable temperature of 80°C, water installation similar to air installation at a temperature of 30°C.

Choice of electric cable by calculation

For dimensioning the phase cross section area for the submersible motor need the following information:

- V: Rated voltage (V)
- I: Motor current (A)
- L: Length of cable (km)
- $\cos \varphi$: power factor
- Ambient temperature (°C)

The choice of the minimum cross section area of the phase conductor is determined by the rated motor current and the values reported in Table 1.

Table 1

Type of cable*	Cable cross section mm ²	Maximum cable current		Resistance R at 80°C ohm/km ⁴⁾	Reactance X at 50Hz ohm/km ⁴⁾
		1 Ader A ¹⁾	2 Ader A ³⁾		
four-wires cable	1.5	18	15	15.1	0,142
four-wires cable	2.5	24	20	9.08	0,131
four-wires cable	4	32	27	5.63	0,121
four-wires cable	6	41	35	3.73	0,115
four-wires cable	10	57	48	2.27	0,103
four-wires cable	16	76	65	1.43	0,098
four-wires cable	25	96	82	0.91	0,097
four-wires cable	35		119	0.65	0,094
single-wire cable	50		167	0.473	0,121
single-wire cable	70		216	0.328	0,116
single-wire cable	95		264	0.236	0,118
single-wire cable	120		308	0.188	0,113
single-wire cable	150		356	0.153	0,112
single-wire cable	185		409	0.123	0,109
single-wire cable	240		485	0.094	0,110

¹⁾ IEC 60364-5-52:2009 Tab.B52.4 / C

²⁾ IEC 60364-5-52:2009 Tab.B52.6

³⁾ 1)x0,85 IEC 60364-5-52:2009 Tab.B52.17 ITEM2

⁴⁾ UNEL 35023-70

* Up to 35 mm² sections four-wire cable are used, from 50 mm² single core cables are recommended as well.Tab.1

The maximum current of the cables listed in Table 1 are for ambient temperature of 30 ° C.

When the temperature is different, the maximum current of the cables should be corrected by a factor given in Table 2.

Table 2 (IEC 60364-5-52:2009 Tab.B.52.14)

Ambient Temperature °C	10	15	20	25	30	35	40	45	50	55	60
Correction factor	1,22	1,17	1,12	1,06	1	0,94	0,87	0,79	0,71	0,61	0,5

The cross section area of the phase conductor is chosen by checking the voltage drop along the line , through the following equation:

$$DU\% = 1,73 \cdot I \cdot L \cdot (R \cdot \cos \varphi + X \cdot \sin \varphi) / (V \cdot 1000)$$

DU% the voltage drop should not be greater than 3%

R, X = cable resistance and reactance in ohms/km (indicated in Table 1)

$$\sin \varphi = \sqrt{1 - (\cos \varphi)^2}$$

In case of star / delta starting the rated current of the motor should be divided by 1.73.

Determination of minimal sections of the protective conductor PE.

Table 3 (CEI 64-8:2007 Tab.54F)

Phase cross section area S mm ²	PE cross section area S _{PE} mm ²
S ≤ 16	S
16 < S ≤ 25	16
S > 25	S/2

Electric control panels

M COMP Control panel for 1 single-phase submersible pump


Type	Protector max A	Capacitor 450Vc	Motor 230V - 1~ kW	Dimensions HxBxP mm
M COMP 4-16	4,5	16 µF	0,37	220x210x110
M COMP 4-20	4,5	20 µF	0,55	220x210x110
M COMP 5-20	5	20 µF	0,55	220x210x110
M COMP 5-25	5	25 µF	0,55	220x210x110
M COMP 6-20	6	20 µF	0,75	220x210x110
M COMP 6-35	6	35 µF	0,9	220x210x110
M COMP 7-25	7	25 µF	0,9	220x210x110
M COMP 7-30	7	30 µF	0,9	220x210x110
M COMP 8-25	8	25 µF	1,1	220x210x110
M COMP 8-30	8	30 µF	1,1	220x210x110
M COMP 10-35	10	35 µF	1,1	220x210x110
M COMP 10-40	10	40 µF	1,1	220x210x110
M COMP 12-35	12	35 µF	1,5	220x210x110
M COMP 12-50	12	50 µF	1,5	220x210x110
M COMP 12-60	12	60 µF	1,5	220x210x110
M COMP 16-70	16	70 µF	2,2	220x210x110

Construction

Control panel with ON-OFF switch and capacitor for 1 submersible pump with single-phase motor. Suitable for use with LVBT board for level control.

Protection is provided by means of a main bipolar switch with a phase protected against overload by means of a thermal element.

PFC-M Control panel for 1 submersible pump with single-phase motor, PF control


Type	Setting A	Capacitor 450Vc	Motor 50/60Hz 220V-240V - 1~ kW	Dimensions HxBxP mm
PFC-M 18-16	1 - 18	16 µF	0,37	220x210x110
PFC-M 18-20	1 - 18	20 µF	0,55	220x210x110
PFC-M 18-25	1 - 18	25 µF	0,55	220x210x110
PFC-M 18-30	1 - 18	30 µF	0,75	220x210x110
PFC-M 18-35	1 - 18	35 µF	0,75	220x210x110
PFC-M 18-40	1 - 18	40 µF	1,1	220x210x110
PFC-M 18-50	1 - 18	50 µF	1,5	220x210x110
PFC-M 18-60	1 - 18	60 µF	1,5	220x210x110
PFC-M 18-70	1 - 18	70 µF	2,2	220x210x110

Construction

Control panel for controlling one submersible pump with single-phase motor. Electronic control of the operation and dry-running protection through the power factor (PF) control.

The installation of level probes into the well is not required.

It stops the pump in case of lack of air cushion in the pressure vessel (patented system).

Displayed operating data and alarms available in four languages.

QML/A 1 D Control panel for 1 pump with single-phase motor, direct starting


Type	Motor 230V - 1~ kW	Setting A	Dimensions HxBxP mm
QML/A 1 D 12A-FA	0,25 - 1,5	1 - 12	250x205x115
QML/A 1 D 12A-FA 20	0,25 - 1,5	1 - 12	250x205x115
QML/A 1 D 12A-FA 25	0,25 - 1,5	1 - 12	250x205x115
QML/A 1 D 3 FT	2,2 - 3	13 - 18	400x300x160

Construction

Control panel for 1 pump with single-phase motor, direct starting for pressure booster sets, with a patented working time-measuring system that stops the pump in case of lack of air cushion in the pressure vessel.

Arranged for the capacitor internal connection (for pumps without built-in capacitor).

Pump operation controlled by an electronic board type MPS 3000 with microprocessor which allows three different modes of operation of the pump: standard, emergency and timed.

T COMP Control panel for 1 submersible pump with three-phase motor


Type	Protector A	Motor 230V - 3~ kW	Motor 400V - 3~ kW	Dimensions HxBxP mm
T COMP 8	1 ÷ 8	0,37 ÷ 1,5	0,5 ÷ 2,2	170x145x85
T COMP 10	7 ÷ 10	---	3 ÷ 3,7	230x180x155
T COMP 12	9 ÷ 12	2,2	4	230x180x155
T COMP 16	11 ÷ 16	3	5,5	230x180x155
T COMP 20	14 ÷ 20	3,7 - 4	7,5	230x180x155

Construction

Control panel and protection for 1 submersible pump with three-phase motor.

Arranged for the LVBT level control internal connection against dry running (T COMP8 model has the level control as a standard).

Control pumps with pressure switch and float-type switch.

Electric control panels

PFC-T Control panel for 1 submersible pump with three-phase motor, PF control

	Type	Setting A	Motor 400V 50Hz - 3~ 380V 60Hz - 3~ kW kW		Dimensions HxBxP mm	kg
	PFC-T 11	1 - 11	0,37 - 4	0,37 - 4	255x200x135	1,7
	PFC-T 16	1 - 16	5,5	5,5	255x200x135	1,7

Construction

Control panel for controlling 1 submersible pump with three-phase motor. Electronic control of the operation and dry-running protection through the power factor (PF) control.

The installation of level probes into the well is not required.

It stops the pump in case of lack of air cushion in the pressure vessel (patented system) Displayed operating data and alarms, available in four languages.

QTL/A 1 D Control panel for 1 pump with three-phase motor, direct starting

	Type	Motor 400V - 3~ kW	Setting A	Dimensions HxBxP mm
	QTL/A 1 D 12A-FA	0,25 - 5,5	1 - 12	250x205x105
	QTL/A 1 D 7,5 FT	7,5	13 - 18	400x300x160
	QTL/A 1 D 9,2 FT	9,2	17 - 23	400x300x160
	QTL/A 1 D 11 FT	11	20 - 25	400x300x160

Construction

Control panel for 1 pump with three-phase motor, direct starting for pressure booster sets, with a patented working time-measuring system that stops the pump in case of lack of air cushion in the pressure vessel.

Pump operation controlled by an electronic card type MPS 3000 with microprocessor which allows three different modes of operation of the pump: standard, emergency and timed.

Dry-running protection with float switch.

QTL 1 D FTE Control panel for 1 pump with three-phase motor, direct starting

	Type	Motor 400V - 3~ kW	Setting A	Dimensions HxBxP mm
	QTL 1 D 4 FTE	4	6,3 - 10	400x300x160
	QTL 1 D 5,5 FTE	5,5	9 - 12	400x300x160
	QTL 1 D 7,5 FTE	7,5	13 - 18	400x300x160
	QTL 1 D 9,2 FTE	9,2	17 - 23	400x300x160
	QTL 1 D 11 FTE	11	20 - 25	400x300x160
	QTL 1 D 15 FTE	15	24 - 32	500x350x200
	QTL 1 D 18,5 FTE	18,5	32 - 38	500x350x200
	QTL 1 D 22 FTE	22	35 - 50	500x350x200
	QTL 1 D 30 FTE	30	46 - 65	500x350x200

Construction

Electromechanical control panel for 1 pump with three-phase motor, direct starting.

Operating signals by E 1000 led card.

Dry-running protection with float switch.

Construction with SRLE level control for probes connection against dry-running on request .

QTL/A 1 ST FT Control panel for 1 pump with three-phase motor, Y/Δ starting

	Type	Motor Power kW	400V - 3~ Current A	Dimensions HxBxP mm
	QTL/A 1 ST 5,5 FT	5,5	11 - 15	600x400x200
	QTL/A 1 ST 7,5 FT	7,5	12 - 17	600x400x200
	QTL/A 1 ST 11 FT	9,2 - 11	16 - 24	600x400x200
	QTL/A 1 ST 15 FT	15	23 - 31	600x400x200
	QTL/A 1 ST 18,5 FT	18,5	30 - 39	600x400x200
	QTL/A 1 ST 22 FT	22	35 - 43	700x500x200
	QTL/A 1 ST 30B FT	30	42 - 55	700x500x200
	QTL/A 1 ST 30A FT	30	55 - 65	700x500x200
	QTL/A 1 ST 37 FT	37	61 - 84	800x600x250
	QTL/A 1 ST 45 FT	45	80 - 105	800x600x250

Construction

Control panel for 1 pump with three-phase motor, Y/Δ starting for pressure booster sets, with a patented working time-measuring system that stops the pump in case of lack of air cushion in the pressure vessel.

Pump operation controlled by an electronic card type MPS 3000 with microprocessor with different pump operating modes.

Dry-running protection with float switch or level control probes.

Electric control panels

QTL 1 ST FTE Control panel for 1 pump with three-phase motor, Y/Δ starting



Type	Motor 400V - 3~		Dimensions HxBxP mm
	Power kW	Current A	
QTL 1 ST 5,5 FTE	5,5	11 - 15	500x350x200
QTL 1 ST 7,5 FTE	7,5	12 - 17	500x350x200
QTL 1 ST 11 FTE	9,2 - 11	16 - 24	500x350x200
QTL 1 ST 15 FTE	15	23 - 31	500x350x200
QTL 1 ST 18,5 FTE	18,5	30 - 39	500x350x200
QTL 1 ST 22 FTE	22	35 - 43	600x400x200
QTL 1 ST 30B FTE	30	42 - 55	600x400x200
QTL 1 ST 30A FTE	30	55 - 65	600x400x200
QTL 1 ST 37 FTE	37	61 - 84	700x500x200
QTL 1 ST 45 FTE	45	80 - 105	700x500x200
QTL 1 ST 55 FTE	55	100 - 125	700x500x200
QTL 1 ST 75 FTE	75	120 - 160	800x600x250
QTL 1 ST 92 FTE	92	140 - 198	800x600x250
QTL 1 ST 110 FTE	110	180 - 250	800x600x250

Construction

Electromechanical control panel for 1 pump with three-phase motor, Y/Δ starting.
Operating signals by E 1000 led board.
Dry-running protection with float switch.
Construction with SRLE level control for probes connection against dry-running on request .

QTL 1 SS E Control panel for 1 pump with three-phase motor, start/stop with soft starter



Type	Motor 400V - 3~ kW	Max current output max A	Dimensions HxBxP mm
QTL 1 SS 7,5 E	7,5	17	700x500x250
QTL 1 SS 9,2 E	9,2	22	700x500x250
QTL 1 SS 15 E	11 - 15	34	700x500x250
QTL 1 SS 22 E	18,5 - 22	48	700x500x250
QTL 1 SS 26 E	26	58	900x600x300
QTL 1 SS 30 E	30	68	900x600x300
QTL 1 SS 37 E	37	82	900x600x300
QTL 1 SS 45 E	45	92	900x600x300
QTL 1 SS 55 E	55	114	900x600x300
QTL 1 SS 63 E	63	126	1100x700x300
QTL 1 SS 75 E	75	150	1100x700x300
QTL 1 SS 92 E	92	196	1200x800x400
QTL 1 SS 110 E	110	231	1200x800x400
QTL 1 SS 132 E	132	245	1200x800x400

Construction

Control panel for 1 pump with three-phase motor, start/stop with soft starter.
Operating signals on E 1000 led board.
Application: control of submersible motor with great cable length and surface motors.
Dry-running protection with float switch.
Construction with SRLE level control for probes connection against dry-running on request .

QTL 1 IS FTE Control panel for 1 pump with three-phase motor, with Stator Impedance starter



Type	Motor 400V - 3~		Dimensions HxBxP mm
	Power kW	Current A	
QTL 1 IS 5,5 FTE-2RL	5,5	11 - 15	
QTL 1 IS 7,5 FTE-2RL	7,5	12 - 17	
QTL 1 IS 11 FTE-2RL	9,2 - 11	16 - 24	
QTL 1 IS 15 FTE-2RL	15	23 - 31	
QTL 1 IS 18,5 FTE-2RL	18,5	30 - 39	
QTL 1 IS 22 FTE-2RL	22	35 - 43	
QTL 1 IS 30 FTE-2RL	30	42 - 65	
QTL 1 IS 37 FTE-2RL	37	61 - 84	
QTL 1 IS 45 FTE-2RL	45	80 - 105	
QTL 1 IS 55 FTE-2RL	55	100 - 125	
QTL 1 IS 75 FTE-2RL	75	120 - 160	
QTL 1 IS 92 FTE-2RL	92	140 - 198	
QTL 1 IS 110 FTE-2RL	110	180 - 250	

Construction

Electromechanical control panel for 1 submersible pump with three-phase motor, with Stator Impedance starter.
Operating signals on led board type E 1000.
Application : submersible motors control with great cable length.
Construction with SRLE level control for probes connection against dry-running .

Electric control panels

QML 1 VFT Control panel for 1 pump with variable speed three-phase motor

	Type	Motor 230V - 3~ kW	Max current output max A	Dimensions HxBxP mm
	QML 1 VFT 0,4	0,37 - 0,45	2,4	500x350x200
	QML 1 VFT 0,75	0,55 - 0,75	4,2	500x350x200
	QML 1 VFT 1,5	1,1 - 1,5	7,5	500x350x200
	QML 1 VFT 2,2	2,2	10	500x350x200

Construction

Single-phase mains supply control panel with frequency converter for 1 pump with three-phase variable speed motor, for constant pressure booster sets.

Arranged for SRL 3 level control application for probes connection against dry-running.

Pump operation controlled by an electronic board type MPS 4000 with microprocessor.

QTL 1 VFT Control panel for 1 pump with variable speed three-phase motor

	Type	Motor 400V - 3~ kW	Max current output max A	Dimensions HxBxP mm
	QTL 1 VFT 0,4	0,4	1,5	500x350x200
	QTL 1 VFT 0,75	0,55 - 0,75	2,3	500x350x200
	QTL 1 VFT 1,5	1,1 - 1,5	4,1	500x350x200
	QTL 1 VFT 2,2	2,2	5,5	500x350x200
	QTL 1 VFT 4	3 - 4	9,5	500x350x200
	QTL 1 VFT 5,5	5,5	14,3	600x400x250
	QTL 1 VFT 7,5	7,5	17	600x400x250
	QTL 1 VFT 11	9,2 - 11	27,7	700x500x250
	QTL 1 VFT 15	15	33	700x500x250
	QTL 1 VFT 18,5	18,5	46,3	800x600x250
	QTL 1 VFT 22	22	61,5	800x600x250
	QTL 1 VFT 30	30	74,5	900x600x250
	QTL 1 VFT 37	37	88	1100x700x300
	QTL 1 VFT 45	45	106	1200x800x300
	QTL 1 VFT 55	55	145	1200x800x300
	QTL 1 VFT 75	75	173	1200x800x300

Construction

Control panel with frequency converter for 1 pump with three-phase variable speed motor, for constant pressure booster sets.

Arranged for SRL 3 level control application for probes connection against dry-running.

Pump operation controlled by an electronic board type MPS 4000 with microprocessor.

Motor Cooling

To ensure a suitable cooling, water must be in touch with the motor casing with a minimum velocity according to the following table

Rewindable motor CS, CS-R series

Motor	Max. Liquid temperature	Cooling: minimum flow velocity	Max. starts per hour	Motor P2
4CS	35 °C	0,08 m/s	20	all types
6CS-R	30 °C	0,1 m/s	15	4÷11 kW
		0,2 m/s	15	13÷15 kW
		0,2 m/s	15	18,5 kW
	25 °C	0,2 m/s	13	22÷30 kW
		0,1 m/s	13	37 kW
8CS-R	25 °C	0,3 m/s	6	45 kW
			10	30÷45 kW
			8	51÷75 kW
10CS	25 °C	0,50 m/s	6	92 kW
			10	all types

Encapsulated motor FK series

Motor	Max. Liquid temperature	Cooling minimum flow velocity	Max. starts per hour
4FK	30 °C	0,08 m/s	20
6FK	30 °C for 4 ÷ 30 kW 50 °C for 37 ÷ 45 kW	0,16 m/s	20
8FK	30 °C	0,16 m/s	20

For operation with higher temperatures, contact our Technical Sales Department

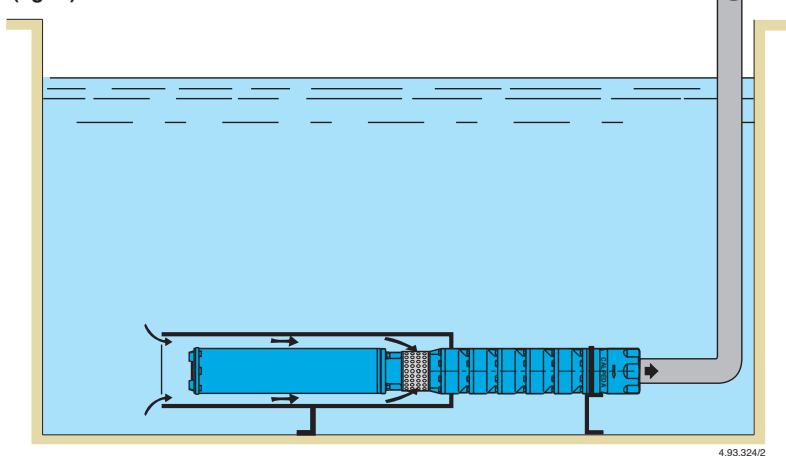
Cooling jacket

When the submersible motor is installed :

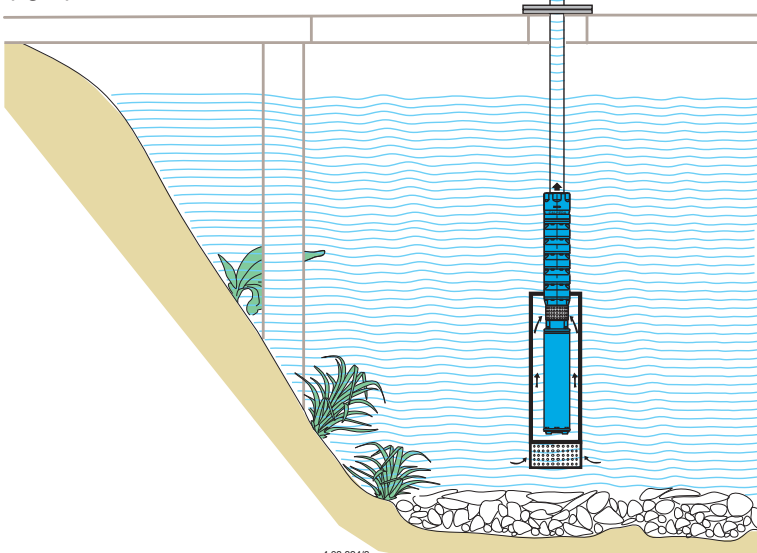
- below the well inlet points (**picture A**);
- in tanks, lakes, basins, etc... (**pictures B and C**)

an external jacket must be installed to create a cooling flow around the motor. Only in this way a safe operation can be assured avoiding any overheating which can damage the motor.

(fig. B)



(fig. C)



(fig. A)

