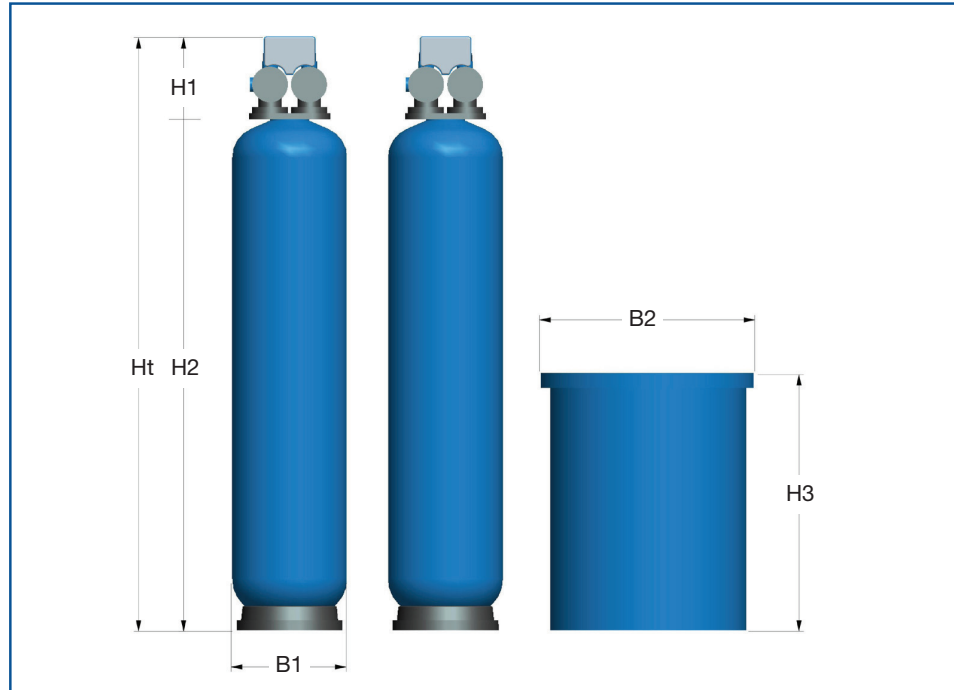


Siata Duplex V250



Dimensions (mm)

Resin Litres	Valve H1	Vessel H2	Vessel B1	Brine Tank H3	Brine Tank B2	Softener Ht	Inlet/Outlet
225	370	1640	552	1230	860	2010	1½"
300	370	1890	610	1230	860	2260	1½"
350	370	1890	610	1230	860	2260	1½"
500	370	2050	770	1230	860	2420	1½"

General conditions for installation

Connection Inlet & Outlet	: 1½" Union
Drain Connection *	: 1" BSPF
Electrical Rating	: 230-12V / 50 Hz
Power Rating	: 4.6 VA
Minimum Inlet Pressure	: 200 kPa (2 Bar)
Maximum Inlet Pressure	: 600 kPa (7 Bar)
Vacuum	: Not permitted
Average Pressure Loss **	: 100 kPa (1 Bar)
Maximum Water Temperature	: 43°C

* Open drain required

** It is recommended that a 20µm Pre-cartridge filter be installed prior to the inlet of the water softener

Siata Duplex V250

Resin

Type : Strong acid cation resin - softening, food grade quality
 Life Span : 15 years under normal operating conditions

Ion exchange					
Litres of Resin		225	300	350	500
Softener Capacity as CaCO ₃	200ppm	56.2m ³	75m ³	87.5m ³	125m ³
	250ppm	45m ³	60m ³	70m ³	100m ³
	300ppm	37.5m ³	50m ³	58.3m ³	83.3m ³
Salt Consumption	kg/reg.	27	36	42	60

Flow rate					
Litres of Resin		225	300	350	500
nominal m ³ /hr		9	12	14	18
minimum metered		300 Litres/Hour			

Regeneration

Start : Meter Immediate
 : Remote Start
 Manual : Manual operation as required

Regeneration water usage					
Litres of Resin		225	300	350	500
1) Backwash	Litres	323	570	570	950
2) Brining + Slow Rinse	Litres	642	780	910	1300
3) Fast Rinse	Litres	387	684	684	1140
Total		1352	2034	2164	3390